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# UTILITY PATENT APPLICATION TRANSMITTAL

(Only for new nonprovisional applications under 37 C.F.R. § 1.53(b))

Attorney Docket No. **227076/014**  
First Inventor or Application Identifier **Fredric Goldstein**  
Title **RIBBON CURLING AND SHREDDING DEVICE**  
Express Mail Label No. **EL 341 563 327 US**

## APPLICATION ELEMENTS

See MPEP chapter 600 concerning utility patent application contents.

1. ☒ \* Fee Transmittal Form (e.g., PTO/SB/17)  
(Submit an original and a duplicate for fee processing)
2. ☐ Specification [Total Pages ☐]  
(preferred arrangement set forth below)
  - Descriptive title of the invention
  - Cross References to Related Applications
  - Statement Regarding Fed sponsored R & D
  - Reference to Microfiche Appendix
  - Background of the invention
  - Brief Summary of the invention
  - Brief Description of the Drawings (if filed)
  - Detailed Description
  - Claim(s)
  - Abstract of the Disclosure
3. ☐ Drawing(s) (35 U.S.C. 113) [Total Sheets ☐]
4. Oath or Declaration [Total Pages ☐]
  - a. ☐ Newly executed (original or copy)
  - b. ☒ Copy from a prior application (37 C.F.R. § 1.63(d))  
(for continuation/divisional with Box 17 completed)  
[Note Box 5 below]
    - i. ☐ DELETION OF INVENTOR(S)  
Signed statement attached deleting inventor(s) named in the prior application, see 37 C.F.R. §§ 1.63(d)(2) and 1.33(b).
5. ☒ Incorporation By Reference (useable if Box 4b is checked)  
The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Box 4b, is considered to be part of the disclosure of the accompanying application and is hereby incorporated by reference therein.

ADDRESS TO: Assistant Commissioner for Patents  
Box Patent Application  
Washington, DC 20231

6. ☐ Microfiche Computer Program (Appendix)
7. Nucleotide and/or Amino Acid Sequence Submission (if applicable, all necessary)
  - a. ☐ Computer Readable Copy
  - b. ☐ Paper Copy (identical to computer copy)
  - c. ☐ Statement verifying identity of above copies

## ACCOMPANYING APPLICATION PARTS

8. ☐ Assignment Papers (cover sheet & document(s))
9. ☐ 37 C.F.R. § 3.73(b) Statement (when there is an assignee) ☐ Power of Attorney
10. ☐ English Translation Document (if applicable)
11. ☐ Information Disclosure Statement (IDS)/PTO-1449 ☐ Copies of IDS Citations
12. ☐ Preliminary Amendment
13. ☒ Return Receipt Postcard (MPEP 503)  
(Should be specifically itemized)
  - \* Small Entity ☒ Statement filed in prior application, Status still proper and desired (PTO/SB/09-12)
14. ☐ Statement(s) ☒ Status still proper and desired (PTO/SB/09-12)
15. ☐ Certified Copy of Priority Document(s) (if foreign priority is claimed)
16. ☐ Other: .....

NOTE FOR ITEMS 1-14: IN ORDER TO BE ENTITLED TO PAY SMALL ENTITY FEES, A SMALL ENTITY STATEMENT IS REQUIRED (37 C.F.R. § 1.27), EXCEPT IF ONE FILED IN A PRIOR APPLICATION IS RELIED UPON (37 C.F.R. § 1.28).

17. If a CONTINUING APPLICATION, check appropriate box, and supply the requisite information below and in a preliminary amendment:

☐ Continuation ☒ Divisional ☐ Continuation-in-part (CIP) of prior application No: **08, 902,538**

Prior application information: Examiner **EXAMINER KIM** Group / Art Unit: **3205**

## 18. CORRESPONDENCE ADDRESS

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Name **STROOCK & STROOCK & LAVAN LLP**  
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Name (Print/Type) **Howard M. Gitten** Registration No. (Attorney/Agent) **32,138**  
Signature **Howard M. Gitten** Date **28/June 99**

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Docket No.  
227076/014  
HMG

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicants : Fredric Goldstein

For : New Divisional Application based on U.S. Patent Application Serial No. 08/902,538 filed July 29, 1997 which is a Continuation of U.S. Patent Application Serial No. 08/650,493 filed May 20, 1996 which is a Continuation of U.S. Patent Application Serial No. 08/244,022 filed May 13, 1994, now U.S. Patent No. 5,518,492 for RIBBON CURLING AND SHREDDING DEVICE

June 28, 1999

**PRELIMINARY AMENDMENT**

Assistant Commissioner for Patents  
Washington, D.C. 20231

Dear Sir:

Prior to examination of the above-referenced application, please amend the application as follows:

**IN THE SPECIFICATION**

Page 7, line 6, change "shredding device" to --curling blade--;

line 8, change "is a plan view of the wheel arrangement of Fig. 1;" to --is another enlarged elevation of a curling blade illustrated in Fig. 1;--;

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Name: Howard M. Gitten

Signature: Patricia Driscoll

PATRICIA DRISCOLL

line 21, change "blade." to --blade; --; and

after line 21, insert:

-- Fig. 12 is a plan view of a train of three drive wheels with parallel tracks;

FIG. 13 is a schematic view of an alternative embodiment of the invention;

FIG. 14 is a schematic view of another embodiment of the invention;

FIG. 15 is a schematic view of another embodiment of the invention; and

FIG. 16 is a schematic view of another embodiment constructed in accordance with the invention.--

Page 10, line 8, before "under" insert --in a serpentine course--.

Page 11, line 5, after "fence" insert (95);

line 6, after "provided" insert -- By way of example, as shown in FIG. 13 if drive wheels 32, 33 were located at a level above platform 10 or conveyor belt 37 so that there is a sufficient amount of ribbon so that the weight of the ribbon would overcome static electric force between the ribbon and wheels 32, 33 then the inherent tendency of the curled ribbon to follow the radius of the wheels would be overcome; thus avoid tangling. In a preferred embodiment wheels 32, 33 would be twelve feet or more above conveyor belt 37. --;

between lines 8 and 9 insert:

-- One such construction is drive wheels whereupon one wheel, 96 larger than the wheels 31-33 and a second wheel, 97, smaller than the size of the curls

themselves is located in such a position that the ribbon is pulled away from wheel 36 against its natural radius created by the curling effect.--;

line 13, after "belt" insert -- 90--; and

line 14, after "roller" insert -- 92 (FIG.15) -- and after "belt" insert -- 94 (FIG. 16) --.

Page 12, line 12, change "fixed" to --predetermined--; and

line 14, change "screw 47." to --screw 47, thereby varying the approach angle of the ribbon to the drag means which is constituted by the end of the leg 42 in contact with the ribbon 13.--.

Page 14, line 13, after "ribbon." insert --The guide 81 comprises a ribbon guide forming a convex guide surface which controls the approach angle of ribbon to said drive wheels 31, 32, 33.--; and

after line 13, insert -- Fig. 12 illustrates in plan an alternative to the arrangement of Fig. 7, in which the train of drive wheels 31a, 32a, 33a have a plurality of parallel tracks, each for engagement with a different ribbon strand.--.

#### IN THE CLAIMS:

Please cancel claim 1, without prejudice. Please add new claim 22-25 as follows:

22. A ribbon curling device comprising:

delivery means for delivering a supply of unstressed curlable ribbon;

curling means located downstream of said delivery means for curling

the ribbon;

mechanical drive wheel means located downstream of said curling means for drawing the ribbon across said curling means; wherein said mechanical drive wheel means includes a first conveyor belt and a fixed roller, the ribbon being disposed between the fixed roller and conveyor belt.

23. A ribbon curling device of claim 22, further comprising:

delivery means for delivering a supply of unstressed curtable ribbon;

curling means located downstream of said delivery means for curling the ribbon;

mechanical drive means located downstream of said curling means for drawing the ribbon across said curling means; wherein said mechanical drive wheel means includes a first conveyor belt then a second conveyor belt, the ribbon being disposed between the second conveyor belt and first conveyor belt.

24. A ribbon curling device for forming a curl in a ribbon comprising:

delivery means for delivering a supply of unstressed curtable ribbon;

curling means located downstream of said delivery means for curling the ribbon; and

mechanical drive wheel means located downstream of said curling means for drawing the ribbon across said curling means; said driving means including stripping means for preventing said ribbon from becoming attached to said mechanical drive wheel means, said mechanical drive wheel means including a first plurality of

wheels each having a first diameter, a large diameter wheel having a diameter larger than said first diameter, and a small diameter wheel drive wheel having a diameter smaller than the size of the curls within the ribbon, said curling ribbon passing between said large diameter wheel and said small diameter wheel.

25. A ribbon curling device comprising delivery means for delivering a supply of unstressed curlable ribbon;

curling means located downstream of said delivery means for curling the ribbon;

mechanical drive means located downstream of said curling means for drawing the ribbon across said curling means; and

a curled ribbon transport, said mechanical drive wheel means being disposed above said transport a sufficient distance such that the weight of said curling ribbon causes said ribbon to fall to said transport.

#### REMARKS

The Preliminary Amendment is submitted to conform the present specification to the specification and drawings which were approved by the Examiner in the allowed parent grandparent application and in the pending parent application. In addition, the Preliminary Amendment adds five new structure claims which find support in the application as filed and also amends the specification to more clearly describe the structure already identified in the specification as filed and as approved by the Examiner

in the parent application.

Specifically, page 11 has been amended to more particularly define the already disclosed structure of utilizing a conveyor belt and idler wheel or dual conveyor belt structure as the drive means as specifically described at page 11, lines 13 and 14. Additionally, FIGS. 14 and 15 have been added by Preliminary Amendment to illustrate this already disclosed structure.

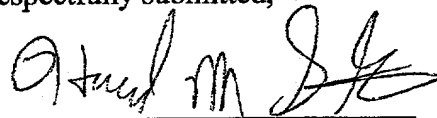
The specification has also been amended to incorporate two particular drive wheel designs described at page 11, line 5. Specifically, the fence embodiment, described at page 11 now illustrated in FIG. 13, and the alternative wheel embodiments described at page 11, lines 7 and 8 as shown in FIG. 14.

Accordingly, applicants respectfully submit that no new matter is added.

Applicant respectfully submits that no new matter is added because as previously recognized by the Examiner this is merely amplification of matter already contained within the specification as originally filed.

Early and favorable action is earnestly solicited.

Respectfully submitted,



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Docket No.  
227076/014  
HMG:RK

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant : Fredric Goldstein  
For : New Divisional Application based on U.S. Patent Application Serial No. 08/902,538, filed July 29, 1997, which is a continuation of U.S. Patent Application Serial No. 08/640,493, filed May 20, 1996, which is a Continuation of U.S. Patent Application Serial No. 08/244,022 filed May 13, 1994, now U.S. Patent No. 5,518,492 for RIBBON CURLING AND SHREDDING DEVICE

June 28, 1999

**PRELIMINARY DRAWING AMENDMENT**

Honorable Commissioner of Patents and Trademarks  
Washington, D.C. 20231  
Attn: Chief Draftsman

Dear Sir:

Prior to examination of this Continuation Application, please authorize amendment to the drawings to add FIGS. 12-16 as shown in the accompanying drawing sheet.

**REMARKS**

This Preliminary Drawing Amendment is submitted to amend the drawings as approved by the Examiner in the parent application. In the grandparent application the

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Name: Patricia Driscoll

Signature: 6-28-99



drawings were amended in response an Office Action dated July 3, 1995. FIG. 12 was added to depict the features of claim 14, lines 2-4 of the parent application. This feature was described in the application as originally filed in claim 14 as well as in the specification at page 3, lines 16-19. The Examiner approved this Drawing Amendment in the parent application on January 17, 1996.

Furthermore, FIG. 13 is added to depict the feature regarding the use of a fence as a separator means as described in the application as originally filed at page 11, line 5. FIG. 14 illustrates the alternative wheel embodiment for the drive means described at page 11, line 6.

FIGS. 15 and 16 depict the conveyor belt embodiment of the drive means described at lines 13 and 14 of page 11 of the application as originally filed. Accordingly, applicants submit that no new matter is added and respectfully request entry of the Amendment.

Early and favorable action is earnestly solicited.

Respectfully submitted,



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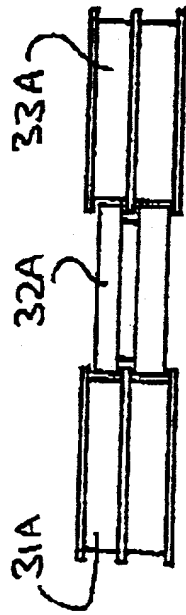
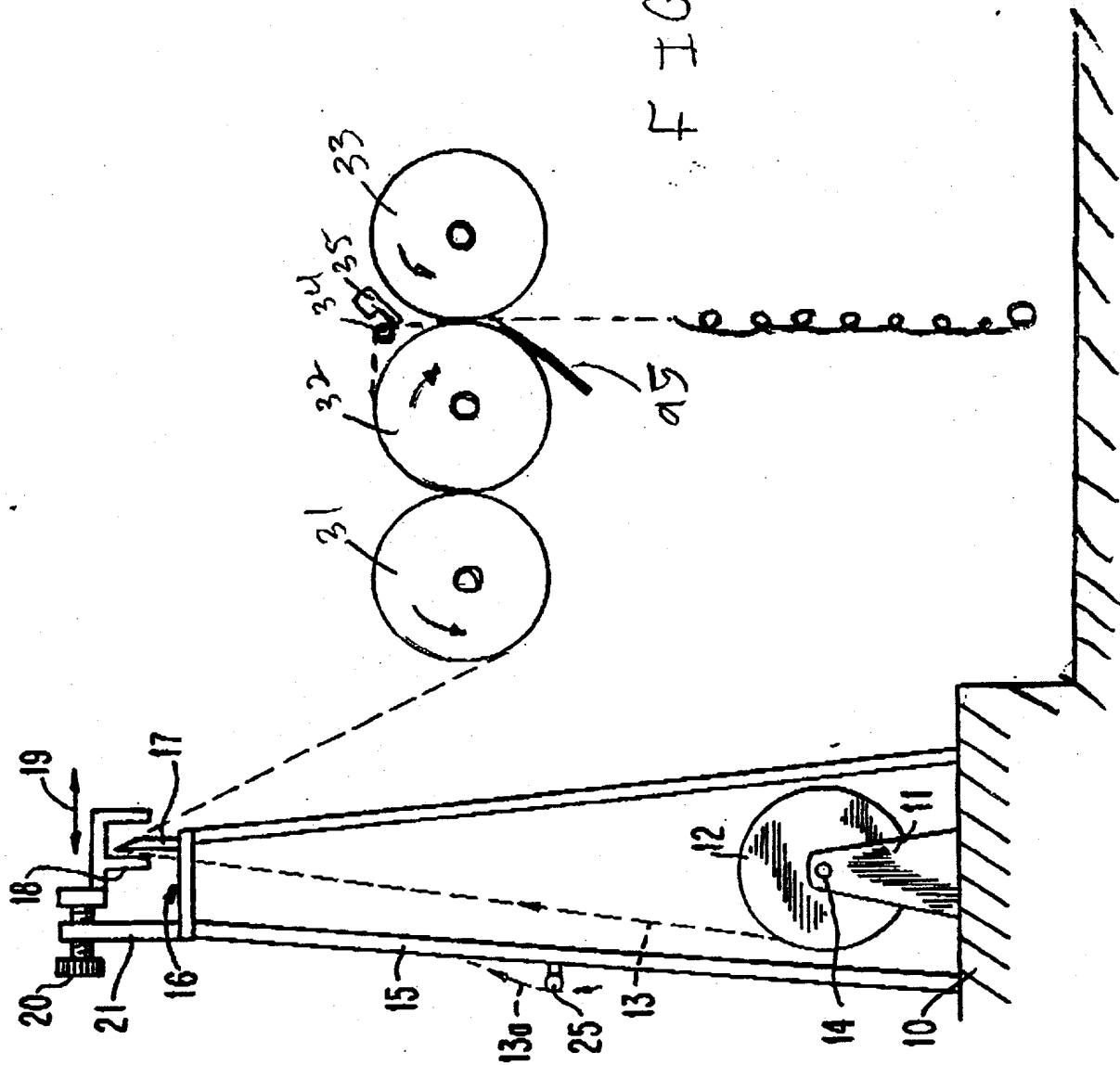
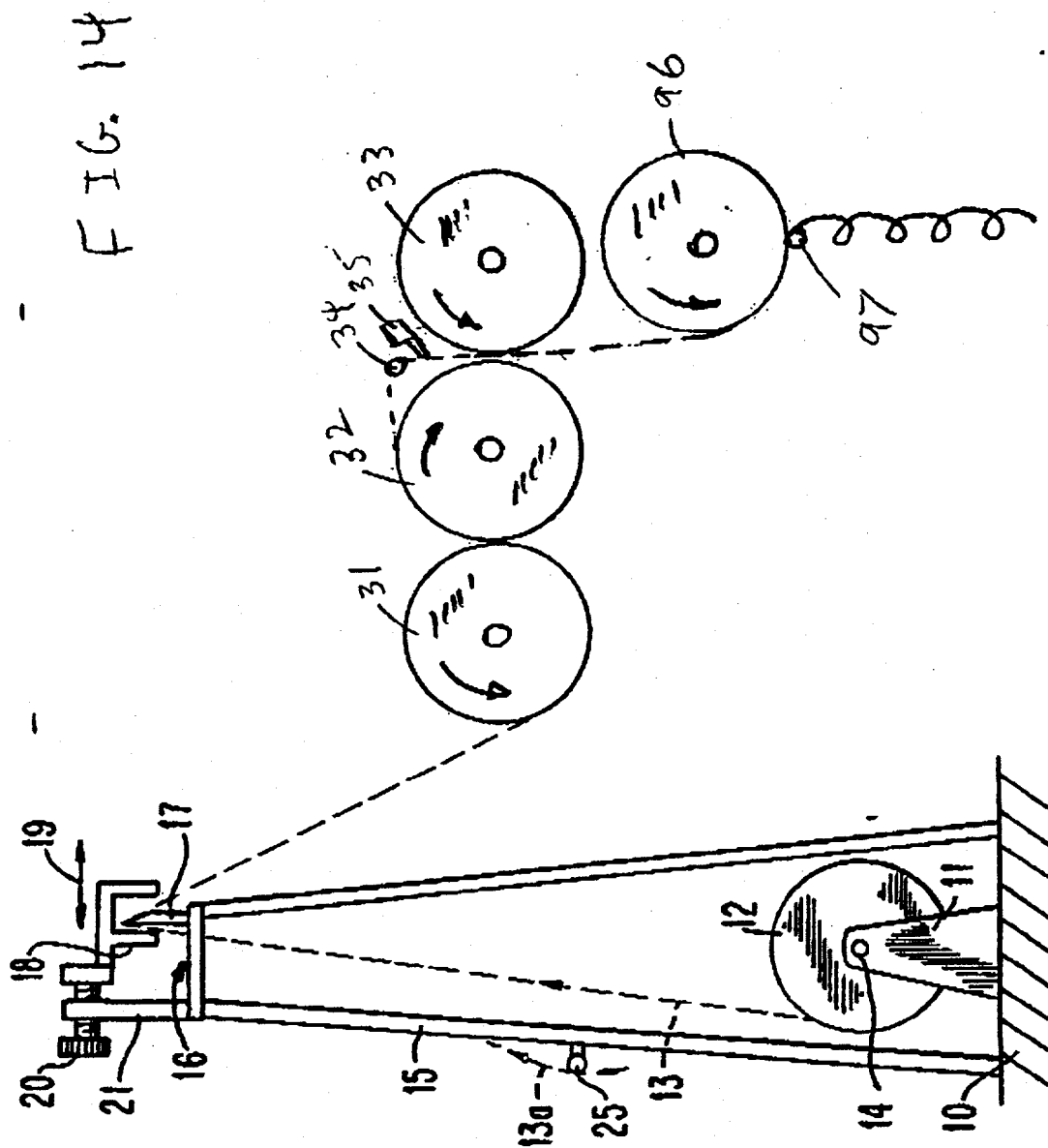
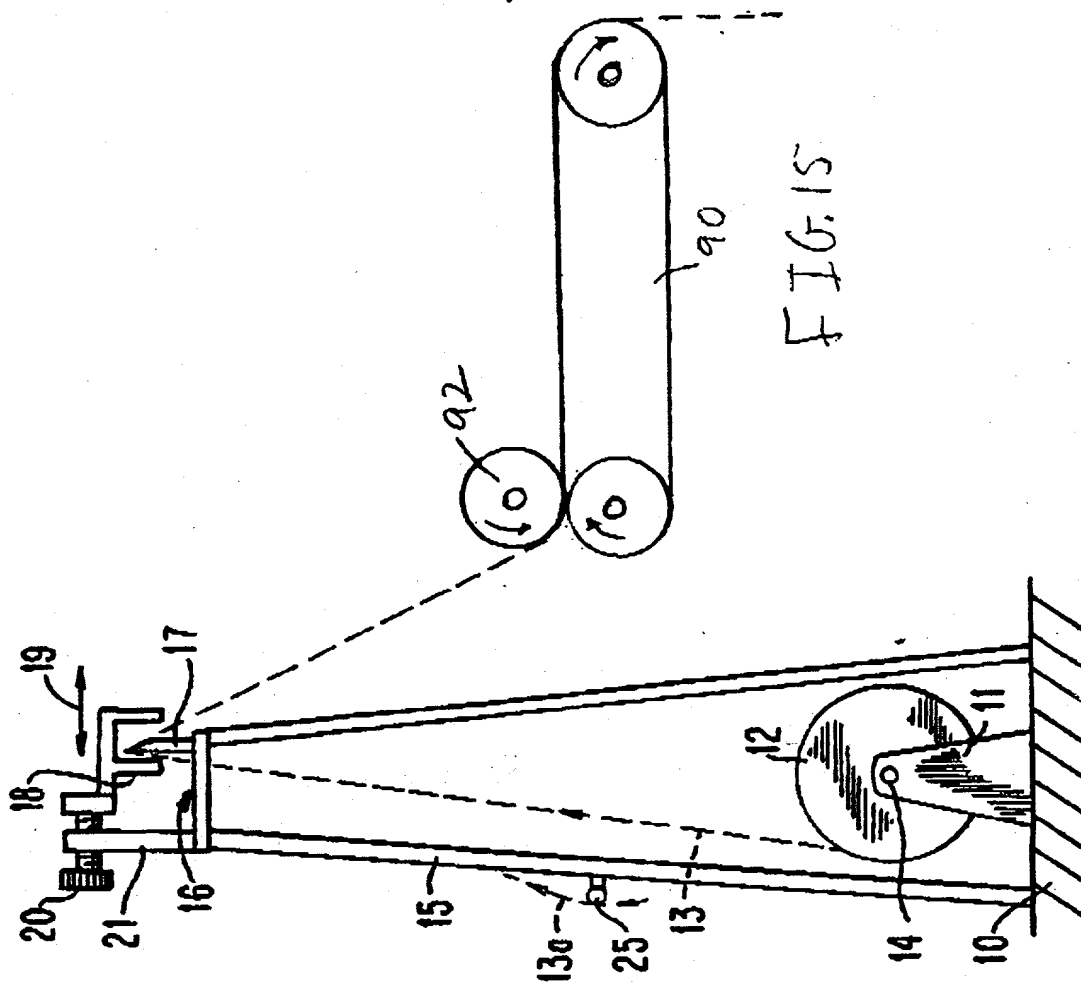


Fig 12



F IG. 13



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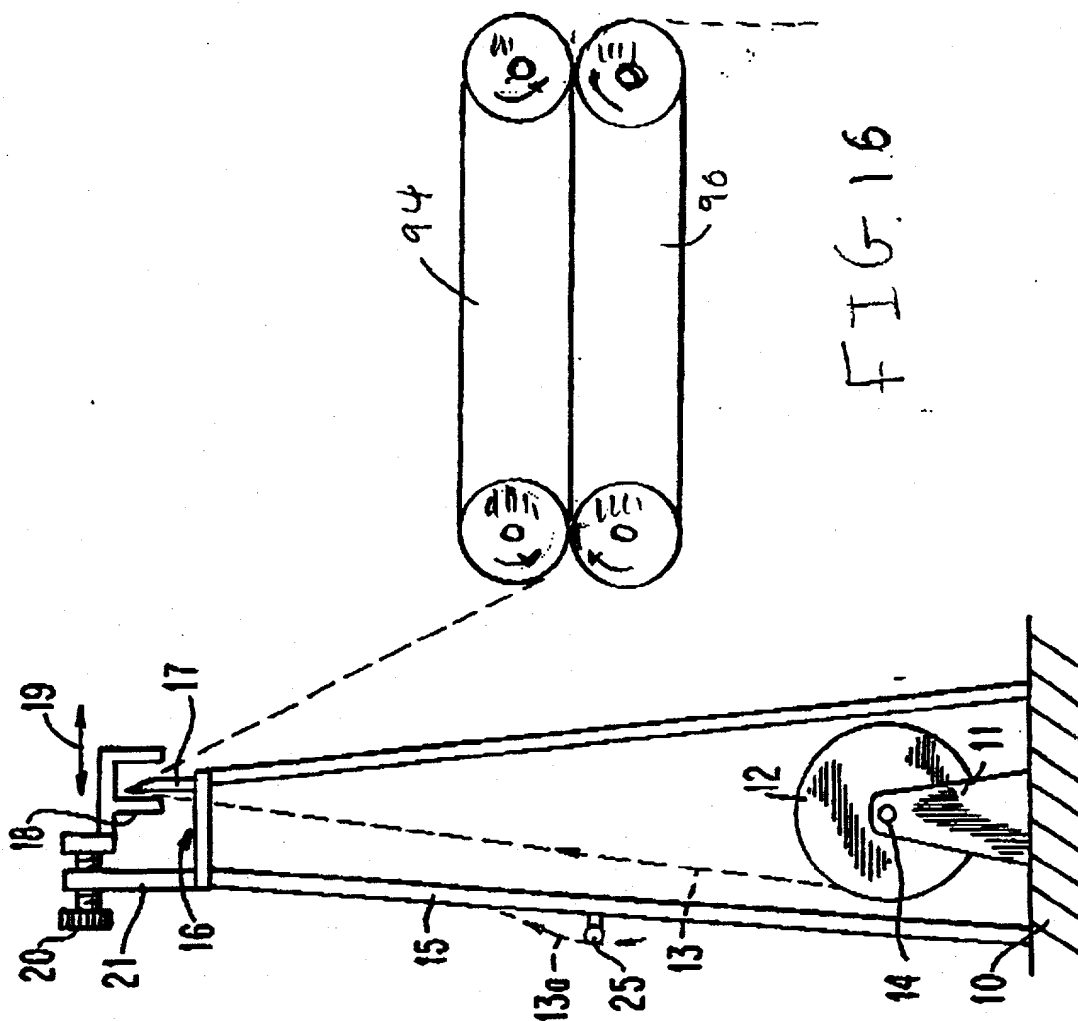


FIG. 16



### RIBBON CURLING AND SHREDDING DEVICE

This invention relates to a ribbon curling and shredding device, and particularly to a device suitable for curling and for shredding polypropylene ribbon at a rapid rate and for mass production.

Hand-held ribbon curling and shredding devices are known and are used for curling the ends of polypropylene ribbon ties. Typically such ribbon is used for tying up a gift parcel and, after making the final knot, the free ends of the ribbon are curled. Such curling makes an attractive flower like addition and has the advantage of hiding the ribbon knot.

In use the devices imposes a permanent shear stress on one side of the ribbon, the amount of stress determining whether the curls are loose or tight.

A disadvantage of prior devices is that if the user is inexperienced or makes a mistake, the ribbon may be imprecisely curled or accidentally stressed on both sides. This often results in having to tie the parcel again in order to obtain two fresh ends with which to apply the curling device.

Optionally such curling devices may include one or more shredding blades which slice the ribbon lengthwise. The shredding blades increase the number of curly ends and are usually applied to the ribbon after it has been drawn across a curling edge.

To overcome the aforementioned problems the present

invention provides means for curling and/or shredding continuous lengths of polypropylene ribbon, the treated ribbon being pulled tight for wrapping and tying parcels and the free ends automatically adopting a curled form without any additional operation. Alternatively, plain uncurled ribbon could be used to tie a parcel, and curled ribbon be tucked under the knot to provide an attractive feature which hides the knot; two or more colours may be used.

According to the invention there is provided a ribbon curling device comprising in sequence means for delivering a supply of unstressed curtable ribbon, curling means for said ribbon, and drive means for drawing said ribbon across said curling means. Preferably the device includes shredding means downstream of said curling means.

Such a device is capable of curling and shredding ribbon at rates which are suitable for mass production. Curled and shredded ribbon produced in this way may be used in individual strands for parcel tying and the like, or used in place of shredded tissue as a stuffing material for boxes or bags. A mass of curled and shredded ribbon may also be used for rapid balloon decoration, thereby avoiding the rather tedious curling and shredding of individual ribbon strands.

Alternatively the device may be used as a table top attachment in shops to provide a readily supply of curled and shredded ribbon.

Preferably said drive means comprises a train of



wheels, the wheels imposing a tractive effort on said ribbon. In a preferred embodiment the train comprises three wheels, the ribbon being guided between said first and second wheels, around said second wheel and between said second and third wheels. In this preferred embodiment said second wheel is driven by a motor, and said first and third wheels are idlers. Alternatively the tractive device may comprise adjacent belts or wheels in pressing contact and between which the ribbon is squeezed.

The drive means are typically driven by electric motor so that in a shop installation the assistant may produce the required amount of curled ribbon, with or without shredding, at the touch of a button. Such drive means may be driven in response to a coin-operated device or other money payment system.

The device may include drive wheels having adjacent tracks for different ribbon colours and selectively engageable by clutch means to a tractive device such as an electric motor.

The size of the curling and shredding device is determined by the volume and speed of ribbon to be curled and shredded. It is envisaged that an in-store device might measure for example 400 mm x 150 mm x 150 mm. Larger machines for continuous mass production of curled and shredded ribbon are also envisaged.

Preferably the device includes means to vary the approach angle of said ribbon to a blade constituting said

curling means. Typically an abutment may be provided to guide the ribbon to the curling blade; the abutment must be radiused in order to prevent undue stressing of the ribbon. Alternatively a roller may be provided. The abutment is preferably adjustable in order that the approach angle may be varied to suit the quality of ribbon used and the desired degree of curl tightness.

In an alternative embodiment the device includes drag means for ensuring a substantially constant drag force on ribbon approaching the curling blade. In one embodiment the ribbon is squeezed between two members acting as a ribbon brake. Where a guide roller is provided, drag may be by way of a roller brake. In another embodiment the drag force may be generated by a fixed surface over which the ribbon rubs; in this case it may be necessary to vary the position of the drag surface to compensate for the varying departure angle of the ribbon as the spool unwinds. It is essential that such drag means are sufficiently radiused to avoid any curling stress being imparted to the ribbon; thus the path from the drag means to the curling edge should be generally straight and unobstructed. Sharp edges, other than at the curling edge, should be avoided at all costs if a consistent curl is to be produced.

Where the approach angle is less than about  $20^\circ$ , and depending on ribbon quality, no drag means are necessary; sufficient drag is generated by the approach angle, and the apparatus may include drag free guide means to vary the

approach angle accordingly. Drag may alternatively be provided by a ribbon reel brake.

The unstressed ribbon may be mounted on a spool, or may comprise a ball, or may be supplied directly from ribbon making apparatus.

Preferably the device further includes blade means to separate said ribbon from said drive means. The blade means may include a stripping edge or air blowing means.

In a preferred embodiment the device may include shredding means downstream of said curling means and operable to shred said ribbon lengthwise. Means may be provided to move said shredding means into and out of operative contact with said ribbon. Means may further be provided to move said shredding means intermittently into contact with said ribbon thereby to produce lengths of shredded ribbon connected by webs of unshredded ribbon.

Where the device includes three wheels, the shredding means may be located between the second and third wheels.

In an alternative embodiment said shredding means may be between the curling means and drive means. Preferably the device includes an arcuate ribbon guide downstream of said curling means and for guiding said ribbon to said drive means, said shredding means being upstanding from said guide on the convex surface thereof. The convex surface of the ribbon guide is preferably in the opposite direction to that in which the ribbon tends to curl on exit from the curling blade, and will tend to press the shredding means against

the ribbon as it curves around the guide.

5 The use of an arcuate guide between the curling means and the drive wheels also results in the ribbon approaching the drive wheels at other than the shortest distance between the curling arm and drive wheels. Such a guide may thus advantageously be used to increase the contact area between the ribbon and the first drive wheel.

10 The device may alternatively include guide apparatus to guide the ribbon from said second wheel to said shredding means; the guide apparatus may comprise a support extending transversely to the ribbon, or a wheel. Such apparatus is useful in preventing the ribbon wandering and thus ensuring shredded strips of consistent width.

15 In a further embodiment the drive means may have shredding blades mounted directly thereon for continuous or intermittent but continual shredding.

20 In the preferred embodiment the ribbon is driven by being squeezed between adjacent wheels of the train; the outermost wheels of the train may be flanged to guide the ribbon therebetween. Preferably the wheel width between flanges should be substantially the same as the ribbon width in order to ensure accurate guidance without wandering of the ribbon between flanges. The device may permit wheels of alternative width to be fitted to suit ribbons of different width. Such drive wheels may be fitted with a high grip material to increase tractive effort on the ribbon.

25 Other features of the invention will be apparent from

the following description of a preferred embodiment and alternatives shown by way of example with reference to the accompanying drawings in which:-

Fig. 1 is a schematic elevation of a device constructed in accordance with the invention;

Fig. 2 is an enlarged elevation of a shredding device illustrated in Fig. 1;

Fig. 3 is a plan view of the wheel arrangement of Fig. 1;

Fig. 4 shows an alternative support for the curling blade of the device;

Fig. 5 shows another alternative support for the curling blade of the device;

Fig. 6 shows apparatus for adjusting the approach angle of ribbon to the curling blade of the device;

Fig. 7 is a plan view of a train of three drive wheels;

Fig. 8 is a partial plan view of an adjustable curling arm illustrated in Fig. 1;

Fig. 9 is an alternative adjustable curling arm;

Fig. 10 is yet another adjustable curling arm; and

Fig. 11 illustrates an arcuate ribbon guide downstream of the curling blade.

With reference to the drawings, Fig. 1 illustrates a base 10 on which is mounted a support 11 for a reel 12 of polypropylene ribbon 13. The support may comprise upstanding end plates (which may be triangular as illustrated) having a spindle 14 therebetween and about which the reel 12 is free to rotate in use. Suitable means,

not shown, permit the spindle 14, to be released so allowing an empty reel to be replaced. The reel may have a brake to impose a drag force on the ribbon.

5 A generally triangular frame 15 upstanding from the base has an aperture 16 at the apex approximately over the centre line of the spindle 14; in the embodiment illustrated the aperture is in a top plate of the frame and of sufficient width and depth to suit the maximum and minimum reel diameters, and the length of the reel.

10 On one side of the aperture 16 is an upwardly directed curling blade 17 whose function will be described below. A curling arm 18 supported by any suitable means controls the approach angle of the ribbon to the blade 17.

15 The curling arm 18 is supported for movement orthogonal to the ribbon in the direction illustrated by arrow 19. The position of the arm 18 may be altered by means of an adjuster screw 20 threaded in an upstanding extension 21 of the frame 15.

20 Fig. 2 illustrates the inner downwardly extending limb of the curling arm 18, and the curling blade 17; the arm causes the ribbon to adopt a desired approach angle to the blade and thus ensure consistent curling of the ribbon as the reel 12 unwinds. The adjuster screw 20 enables the approach angle 22 to be varied depending on the tightness of  
25 the desired ribbon curl and the range of effective spool radius. The ribbon may alternatively be taken around a fixed abutment 25 to ensure that the ribbon 13a approaches

from a fixed point regardless of the effective radius of the spool 12.

5 A series of three wheels 31,32,33 supported by any suitable means on the base 10 are arranged in contact with one another as illustrated. The wheels are of approximately the same diameter, the centre most 32 being motor driven. The outermost wheels 31,33 are idlers, the direction of rotation of each wheel being shown by arrows.

10 The outermost wheels 31,33 may include edge flanges (not shown) to prevent the ribbon wandering sideways off the wheels; the guide flanges are preferably set apart by slightly more than the actual ribbon width. The wheels may be interchangeable with others to suit different ribbon widths.

15 Ribbon 13 from the spool 12 passes upwardly through the aperture 16, over the curling blade 17, around and underneath wheel 31, over wheel 32 and between wheels 32 and 33 as illustrated. The ribbon is driven by motor driven wheel 32 on both sides thereof.

20 Above and between wheels 32 and 33 is a guide wheel or rod 34 around which the ribbon passes before being driven between wheels 32 and 33. Downstream of the guide wheel is a ribbon shredding device 35 having a plurality of shredder blades aligned with the direction of ribbon movement.

25 An air blower 36 downstream of wheel 33 ensures that shredded ribbon does not cling to wheel 32 and thus snag or jam the machine.

Shredded ribbon may be transported by a conveyer 37, as illustrated, to a packing or storage location. The conveyer may be used in place of or in addition to the blower 36.

5 In use the curling edge 17 imposes a permanent shear stress on one side of the ribbon 13 causing it to adopt a curled form in the free state. The ribbon 13 is pulled through the train of wheels 31,32,33 under light tension which holds the ribbon straight notwithstanding the tendency to curl. On exit from the train of wheels the ribbon immediately adopts a curled state and in that form is transported for storage or packing.

The tightness of curl is a function of ribbon tension over the blade, and the precise approach angle chosen.

15 Fig. 3 illustrates the effect of means, not shown, which permit variation of the approach angle to blade 17a, by varying the height of the curling blade 17a above the spool, the curling arm 18 being fixed. Movement of curling blade 17a may be in response to a screw-threaded adjuster and in the direction indicated by arrow 23. Alternatively the curling arm 18 may be moved vertically with respect to a fixed blade as indicated by arrow 24.

20 The diameter of the wheels 31-33 should not be such as to stress the "wrong" side of the ribbon thereby causing permanent shear stresses to be imposed in opposition to the stresses applied by the curling edge 17.

25 The idler wheel 34 is optional but provides a



convenient way of guiding the ribbon to the shredding device 35. In the preferred embodiment the shredding device is mounted on means, not shown, which permit the shredding blades to be engaged and disengaged from the ribbon as desired. In place of the blower 36 a fence or other means of stripping the ribbon from wheel 32 could be provided. In some embodiments and with suitable attention to wheel design, the blower may be optional.

The train of wheels 31-33 may include additional members, or each wheel may be replaced by a spoked 'ferris wheel' arrangement in which spaced arms contact the ribbon at spaced locations. The ribbon could alternatively be pulled over the curling blade 17 by a conveyer belt working against a fixed roller or another belt.

The invention has been described with the intermediate wheel 32 motor driven. Alternatively the wheel 32 could be driven by hand. In other embodiments, the first or last wheel in the train, or any other wheel, could be driven with the same effect by virtue of the driving connection between the adjacent wheels.

The ribbon spool 12 may be positively driven by contact with wheel 31 or by chain or belt drive. Alternatively spool 12 may be independently driven at a speed governed to suit the effective spool diameter (which changes as the ribbon unwinds) or arranged to impose a drag force on the ribbon in opposition to the tractive effort imposed by the train of wheels 31-33.

A drag force could be imposed on the spool 12 by a separate brake means to adjust the braking effect - for example a screw down friction brake or a pulley tension system.

5       An alternative apparatus for adjusting approach angle is illustrated in Fig. 4. The frame 15 has a fixed leg 41 on which the blade 17 is mounted, and a movable leg 42 connected to the base 10 by a hinge 43. A stay 44 hinged to arm 41 at 45 supports leg 42 at any desired spacing by virtue of slot 46 through which passes a clamping screw 47. The upper end of leg 42 is rounded and is adapted to contact ribbon 13 to impart a fixed approach angle to the blade 17. The angle of leg 42 is varied by releasing screw 47 moving leg 42 to a desired position, and reclamping screw 47.

10  
15       Yet another arrangement is illustrated in Fig. 5. In this apparatus the legs of frame 15 are fixed in relation to the blade 17. Mounted on the leg 51 adjacent the unwinding ribbon is a curved support 52 which imparts a precise approach angle to the ribbon 13. The approach angle may be varied by moving support 52 vertically or horizontally, or by moving the axis of spool 12. Suitable threaded adjusters may be provided to effect adjustment; the support 52 may for example be mounted on a carriage slidable with respect to the frame 15. The support 52 may carry a friction material to exert greater drag on the ribbon 13.

20  
25       In the embodiments of Figs. 4 and 5, the ribbon drag force imposed by the leg 42 or support 52 may vary as the

spool unwinds. Accordingly it is preferable to include means to impose a constant drag force as noted above.

Furthermore it may be necessary to adjust the drag force, or provide additional drag from for example a ribbon reel brake, where the guide is a long way from the curling blade.

Fig. 6 illustrates yet another arrangement, in which ribbon is guided from a spool 12 to a guide 61 mounted on a stand 62 and thence to a curling blade 63 mounted on another stand 64. The approach angle to the blade may be varied by adjusting the relative distance between stand 62 and stand 64, or by adjusting the height of the guide 61 on the stand relative to the height of the curling blade 63.

The drag force in this embodiment may be held constant for example by squeezing the ribbon between the guide 61 and the stand 62. The drag force may be varied by constructing guide 61 as a screw-down friction brake.

Fig. 7 illustrates nested wheels in which the ribbon is guided by shoulders 39 of the outermost wheels 31, 33, the illustrated gap between the wheels being intended to be slightly less than ribbon thickness.

Fig. 8 is a view of the curling arm from above and showing the upstanding extension 21.

Fig. 9 illustrates an alternative curling arm assembly and having a stepped arm 71 mounted on an upstanding extension 21a of the frame 15. A screw threaded adjuster 72 moves the curling arm laterally along the extension 21a to

bring an appropriate step of the arm 71 into contact with the ribbon thereby to alter the angle at which the ribbon approaches the blade 17. Alternatively the arm 71 may be mounted for movement between fixed positions determined by e.g. one or more pegs 73 and a plurality of slots 74 as illustrated in Fig. 10. The arm 71a may be guided on the frame 21a by any convenient means.

Fig. 11 illustrates an arcuate guide 81 under which the ribbon 13 passes from curling blade 17 to drive wheel 82 which may be the first in a train of wheels. The guide 81 may have one or more downwardly extending shredding blades 83 and/or downwardly extending shoulders to prevent lateral movement of the ribbon.

As illustrated the use of the guide both ensures that the ribbon is drawn against the guide underside, and increases the peripheral contact area of the drive wheel 82, as compared with the contact area where no guide is present.

The drawings accompanying this specification are schematic and illustrative. Accordingly many parts are shown in suitable relation to one another but with clearances and dimensions exaggerated or reduced in order to properly illustrate the embodiments described. Many of the embodiments may be modified to suit particular circumstances and to include features disclosed in relation to other embodiments.

CLAIMS:

1. A ribbon curling device comprising in sequence delivery means (12) for delivering a supply of unstressed curtable ribbon, curling means (17) for the ribbon and drive means (31,32,33) for drawing the ribbon across said curling means (17).

2. A device according to Claim 1 wherein said curling means (17) comprises an upstanding curling blade.

3. A device according to Claim 1 or Claim 2 and further including means (18,18a,25,52,62) to vary the approach angle of ribbon to said curling means (17).

4. A device according to any preceding Claim wherein the approach angle of ribbon to said curling means (17) is less than 20°.

5. A device according to any preceding Claim and further including ribbon drag means upstream of said curling means.

6. A device according to Claim 5 wherein said drag means (42) are adjustable to vary the drag force imposed on ribbon in use.

7. A device according to Claim 5 or Claim 6 wherein said drag means (42) are adjustable to vary the approach angle of ribbon to said curling means.

8. A device according to any of Claims 5-7 wherein said drag means (42) are adjustable to vary the approach angle of ribbon to said drag means.

9. A device according to any of Claims 5-8 wherein

said drag means (52) comprise an arcuate surface for contact with ribbon on the convex side thereof.

10. A device according to Claim 9 wherein said drag means comprises a roller.

11. A device according to any of Claims 5-8 wherein said drag means comprise opposed members engageable with opposite faces of said ribbon, thereby to act as a brake on the ribbon.

12. A device according to any preceding Claim wherein said drive means comprise a train of three wheels (31,32,33) around which the ribbon follows a serpentine course in use.

13. A device according to Claim 12 wherein said wheels (31,32,33) have axes in line and are of similar diameter, the middle wheel (32) being driven and the outer wheels (31,33) being idlers.

14. A device according to Claim 12 or Claim 13 wherein said drive wheels (31,32,33) have a plurality of parallel tracks, each for engagement with a different ribbon strand.

15. A device according to any preceding Claim and further including ribbon shredding means (83) upstream of said drive means.

16. A device according to any of Claims 12-14 and further including ribbon shredding means (35) intermediate two of said wheels.

17. A device according to Claim 15 wherein said shredding means comprise upstanding blades of at least one

wheel.

18. A device according to any of Claims 14-16 wherein said shredding means (35) are movable into and out of engagement with the ribbon path.

5 19. A device according to any preceding Claim and further including ribbon guide means (81) intermediate said curling means and drive means, said guide means controlling the approach angle of ribbon to said drive means.

10 20. A device according to Claim 18 wherein said ribbon guide means (81) comprises a convex guide surface.

21. A device according to Claim 20 wherein said ribbon guide means (81) includes upstanding shredding blades (83).

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A device for curling polypropylene ribbon comprises means (12) for delivering a supply of curlable ribbon, curling means (17) for the ribbon, and drive means (31-33) for drawing the ribbon across said curling means. The device may include guide means to control the approach angle of ribbon to the curling means, drag means to impose drag on said ribbon, and shredding means to shred said ribbon subsequent to curling.



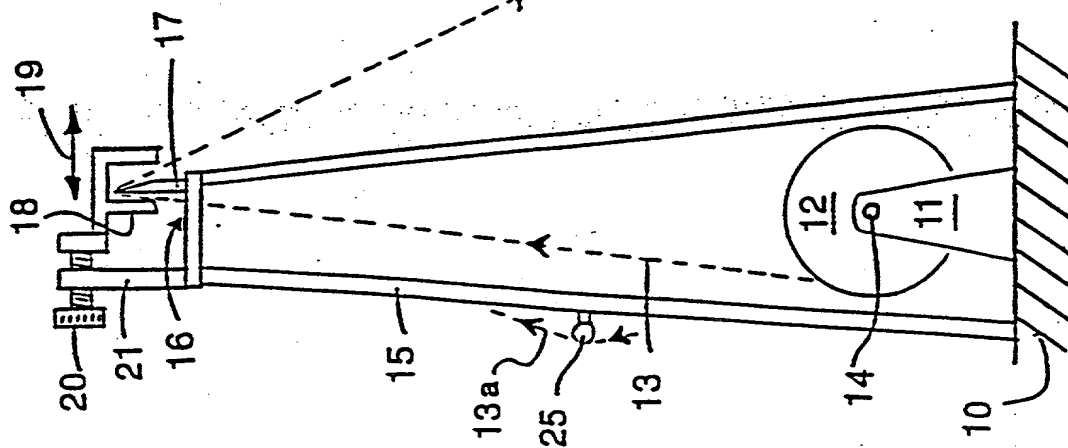


Fig. 1.

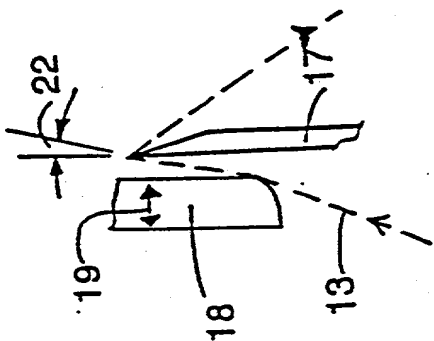


Fig. 2.

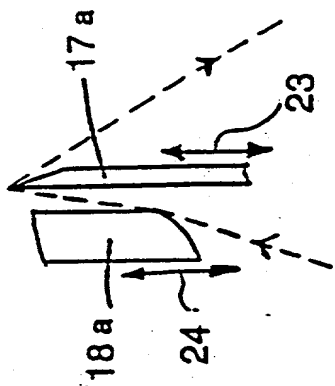


Fig. 3.

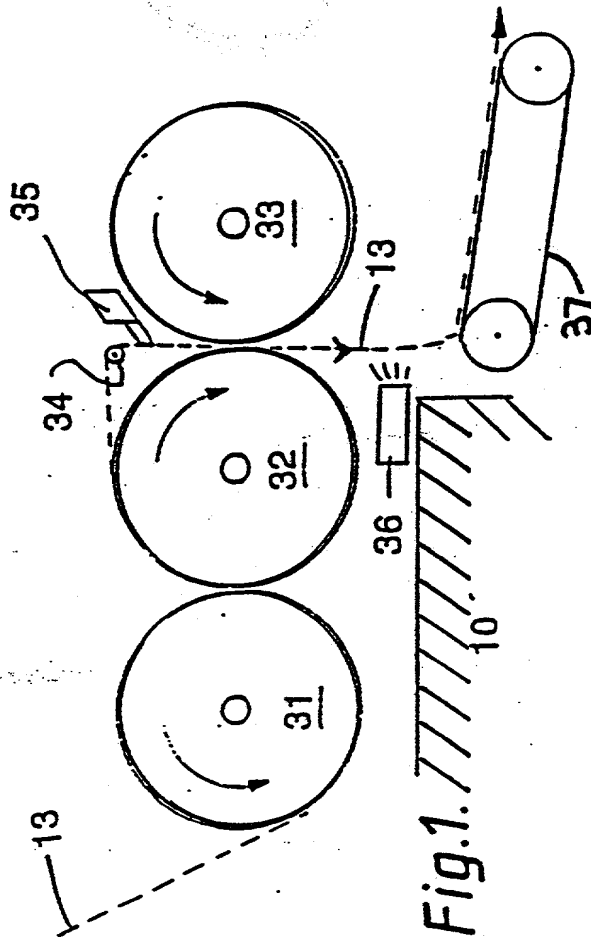


Fig. 1.

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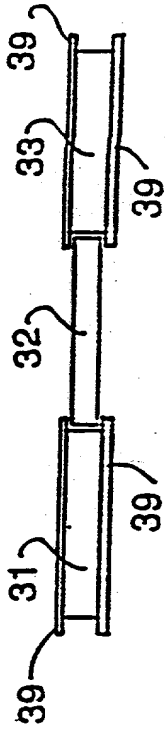


Fig. 7.

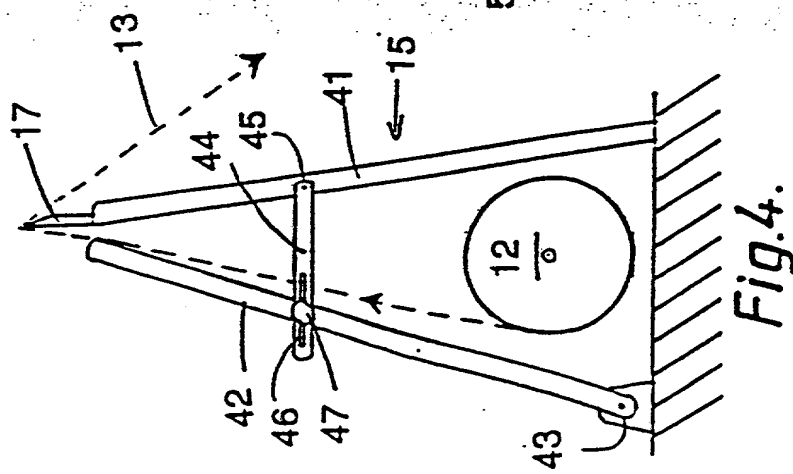


Fig. 4.

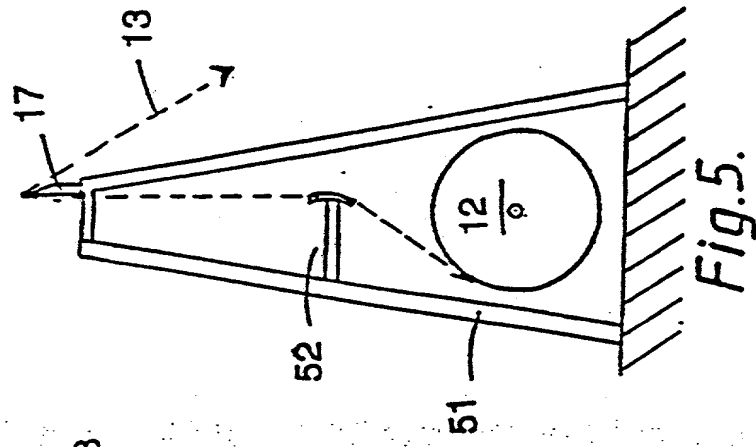


Fig. 5.

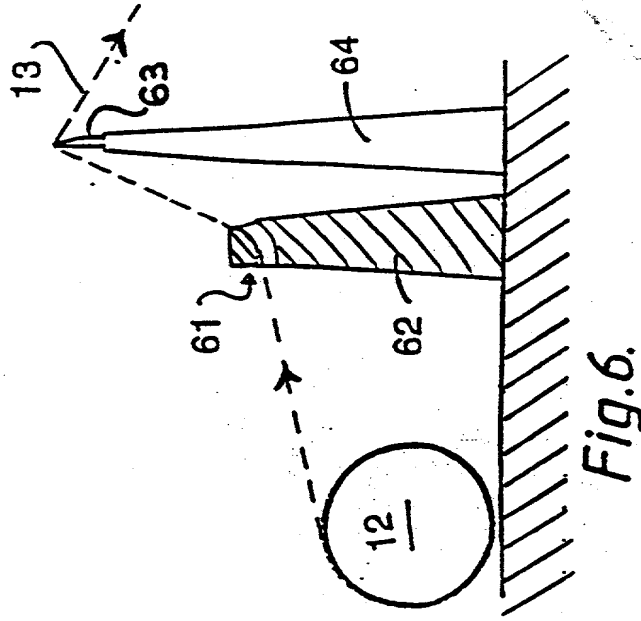


Fig. 6.

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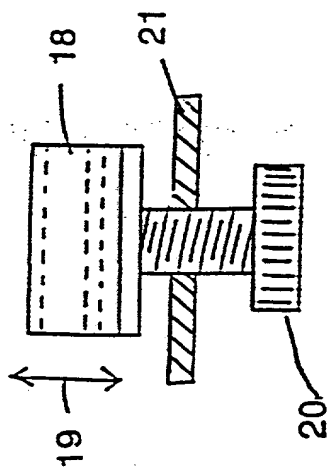


Fig. 8.

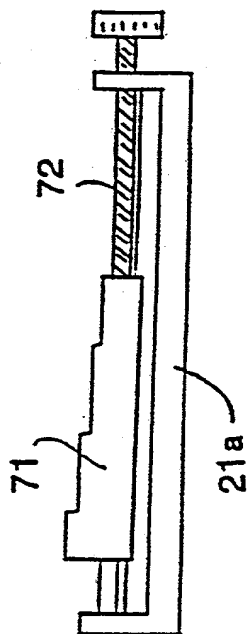


Fig. 9.

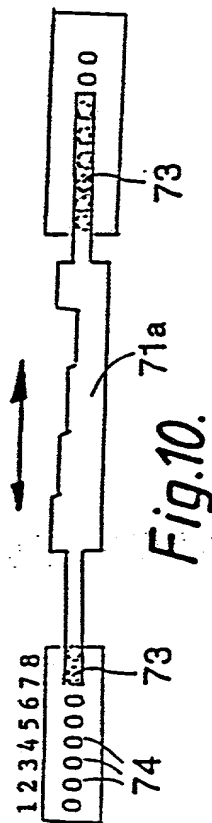


Fig. 10.

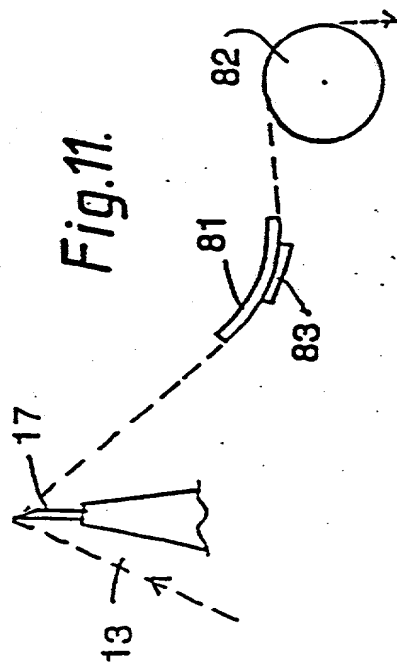


Fig. 11.

## COMBINED DECLARATION OF INVENTOR AND ATTORNEY

(Includes Reference to PCT International Applications)

ATTORNEY'S DOCKET NO.:

687639/037

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**RIBBON CURLING AND SHREDDING DEVICE**

the specification of which (check only one item below):

☐ is attached hereto.

☐ was filed as United States application

Serial No. \_\_\_\_\_

on \_\_\_\_\_

and was amended

on \_\_\_\_\_

(if applicable).

☒ was filed as PCT international application

Number PCT/EP92/02636

on November 12, 1992

and was amended under PCT Article 19

on \_\_\_\_\_

(if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, §1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

## PRIOR FOREIGN/PCT APPLICATION(S) AND ANY PRIORITY CLAIMS UNDER 35 U.S.C. 119:

COUNTRY (if PCT, indicate "PCT")	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 USC 119
PCT	PCT/EP92/02636	12 November 1992	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO
Great Britain	9124249.5	14 November 1991	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) or PCT international application(s) designating the United States of America that is/are listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in that/those prior application(s) in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application(s) and the national or PCT international filing date of this application:

PRIOR U.S. APPLICATIONS OR PCT INTERNATIONAL APPLICATIONS DESIGNATING THE U.S. FOR BENEFIT UNDER 35 U.S.C. 120:

U.S. APPLICATIONS			STATUS (Check one)		
U.S. APPLICATION NUMBER	U.S. FILING DATE		PATENTED	PENDING	ABANDONED
PCT APPLICATIONS DESIGNATING THE U.S.					
PCT APPLICATION NO.	PCT FILING DATE	U.S. SERIAL NUMBERS ASSIGNED (if any)			
PCT/EP92/02636	12 November 1992				

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)

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	POST OFFICE ADDRESS	POST OFFICE ADDRESS	CITY	STATE & ZIP CODE/COUNTRY
202	FULL NAME OF INVENTOR	FAMILY NAME	FIRST GIVEN NAME	SECOND GIVEN NAME
	RESIDENCE & CITIZENSHIP	CITY	STATE OR FOREIGN COUNTRY	COUNTRY OF CITIZENSHIP
	POST OFFICE ADDRESS	POST OFFICE ADDRESS	CITY	STATE & ZIP CODE/COUNTRY
203	FULL NAME OF INVENTOR	FAMILY NAME	FIRST GIVEN NAME	SECOND GIVEN NAME
	RESIDENCE & CITIZENSHIP	CITY	STATE OR FOREIGN COUNTRY	COUNTRY OF CITIZENSHIP
	POST OFFICE ADDRESS	POST OFFICE ADDRESS	CITY	STATE & ZIP CODE/COUNTRY

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

SIGNATURE OF INVENTOR 201

SIGNATURE OF INVENTOR 202

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